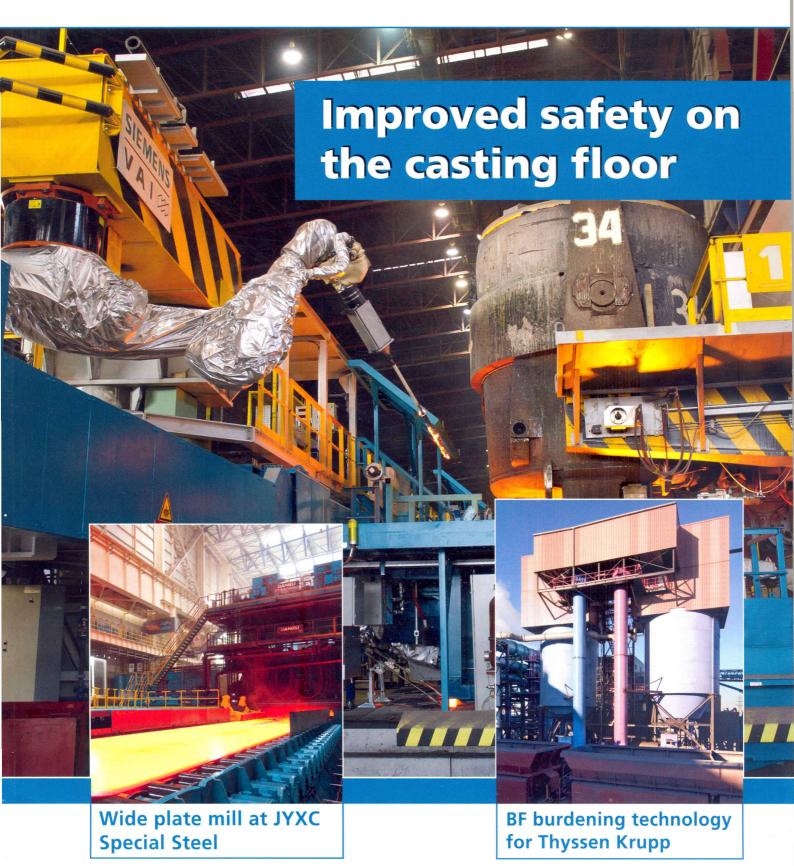
SSN 0935-7254



December 2011



Contents Volume 34 No. 6 – December 2011



Cover photo: The Siemens VAI solution for robotics in steel plants is called LiquiRob.

Contact: www.siemens.com/metals



Editorial

A. Hannewald

1 Advanced rolling technologies

Columns

- 6 International industry news
- 56 Technical innovations
- 63 Cartoon
- 64 Literature service
- 66 In the next issue
- 66 Imprint

Topical themes

M. Hirschmanner, J. Blumenschein, H. Ebner, M. Hügel, S. Pfeil, A. Priesner, R. Scheidegger

34 Improved safety and systematic procedures on the casting floor using advanced robotics

In steel plants LiquiRob robotics improve operational safety and increase precision of measurement and sampling. The first two installations in continuous casting have been running for several years at Posco, Korea, and Companhia Siderurgica Paulista, Brazil. Recently, the first installation worldwide at an electric arc furnace had its start-up at Riva Neuves-Maisons, France.

Company profile

18 Well settled Danieli continues international business expansion

Compared to the previous financial year, the Danieli group's revenues are up 21 per cent. The financial year 2010/2011 saw an increase in sales especially for the steel making division. Through investments in production facilities in Thailand, China and India, Danieli group has actively continued its internationalization programme.

Ironmaking

20 New burdening technology for the Duisburg-Hamborn ironmaking site of Thyssen-Krupp in Germany

In the course of the new construction of blast furnace No. 8 at ThyssenKrupp Steel Europe in Duisburg-Hamborn, Germany, a completely new conveyor burdening system was built. In addition, the burdening equipment of the adjacent blast furnace No. 9 was comprehensively refurbished and modernized. With this new and refurbished equipment, ThyssenKrupp Steel Europe sets new standards within the framework of an extremely efficient blast furnace concept.

Steelmaking

D. Masoero, P. Clerici, D. Zuliani, J. Maiolo, V. Scipolo

22 Innovation for reduced transformation costs and environmental impact

Tenova's holistic approach to steelmaking optimization and control provides major potential for improving steel quality, productivity, conversion costs, environmental performance and safety. The deeper understanding of the EAF and BOF steelmaking processes and operation will contribute to more efficient operations and to the development of future optimization strategies.

Thin slab casting & rolling

C. Bilgen, C. Klein, C. Klinkenberg, J. Müller

42 A new concept for thin-slab casting and direct rolling technology

The newly developed CSP® flex technology enables the production of thicker, high-strength microalloyed pipe grades. It increases the capacity of a 2-strand plant up to 4 million t/year and allows the production of thin hot strip in an endless mode as well as a further reduction in energy consumption. CSP® flex technology is characterized by its modular design with an expanded range of caster designs and the innovative variable hot mill.

Metallurgical Plant and Technology

16 World Steel Association short range outlook for 2011 – 2012

World Steel Association forecasts that apparent steel use will increase by 6.5% to 1,398 million t in 2011. In 2012, it is forecast that world steel demand will grow further by 5.4%. This suggests that by 2012, steel use in the developed world will still be at 15% below the 2007 level whereas in the emerging and developing economies, it will be 44% above. In 2012, the emerging and developing economies will account for 73% of world steel demand.

Hot rolling

E. Crisà

48 New wide plate mill at JYXC Special Steel, China

Minimized changing times, high flexibility, superior quality and challenging products – these were requirements Arvedi Tubi Acciaio had placed on the investment in a new 12¾" ERW tube welding line for large wall thicknesses. The article features the technical details and the first production results.



Thermo-mechanically rolled products are part of the product mix

M. Zuccato, M. Tomba

52 New generation finishing block technology for bar mills

The new generation finishing block – called 2XTechnology[®] – has been developed with the objectives in mind to achieve higher yields in new and revamped rolling mills while reducing investment efforts. After a first commercial installation the newly developed mill stand has proven to achieve higher productivity and better quality.

Tubemaking

54 4-roll sizing and finishing technology for seamless pipes

Danieli Centro Tube has recently developed FRT[™] (four roll technology) – new flexible equipment for the sizingfinishing process in seamless pipe production. Among other benefits, the technology provides better outside diameter tolerances and wall thickness distributions. Also higher outside diameter reduction per stand can be performed. The first operational prototype unit was installed in the R&D laboratory at the Danieli headquarters in Buttrio (Udine), Italy.



Prototype with three 4-roll stands at the Danieli R&D laboratories

Advertisers' index

ABB AB	59
Arabian German for *Exhibition Ltd.	61
Badische Stahl-Engineering GmbH	7
Bähr-Thermoanalyse GmbH	12
Bloom Engineering (Europa) GmbH	19
Danieli S.P.A.	2,3
Fives DMS	25
Edwards	41
Fractum	12
Hans Hennig GmbH	61
hpl-Neugnadenfelder Maschinenfabrik GmbH	14
INTECO special melting technologies GmbH	O.B.C.
Maschinenfabrik Köppern GmbH & Co.KG	13
LAP GmbH	9
MBH ANALYTICAL LIMITED	60
Messe Düsseldorf GmbH 11,	51, 57
QuinLogic GmbH	15
SGL CARBON GmbH	27
Siemens VAI Metals Technologies GmbH	29
Siempelkamp Maschinen -un Anlagenbau GmbH & Co.KG	nd 31
SMS Siemag AG	I.F.C.
Tenova SpA	33
Verlag Stahleisen GmbH 47, 55,	O.B.C.
Walzen Irle GmbH	41
PAUL WURTH S.A.	37,38